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## A new optically active secondary diphosphine—its use for the improved synthesis of (*R*,*R*)-1,2-bis(boranato(*tert*-butyl)methylphosphino)ethane

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Abstract—(S,S)-1,2-Bis(boranato(*tert*-butyl)phosphino)ethane has been synthesized efficiently and in excellent enantioselectivity. This secondary diphosphine serves as the starting material for an elegant preparation of (R,R)-1,2-bis(boranato(*tert*-butyl)methylphosphino)ethane, known as (R,R)-t-Bu-BisP\*–borane. © 2002 Elsevier Science Ltd. All rights reserved.

Asymmetric catalysis is one of the most elegant ways for conferring chiral information to organic products.<sup>1</sup> However, although effective control of enantioselectivity has been demonstrated for a great number of optically active transition-metal complexes, both counter-enantiomers of the ligands are not always available. Yet, biological and physical functions are generated through precise molecular recognition and matching of chirality. For instance, (S,S)-1,2-bis(tertbutylmethylphosphino)ethane, known as (S,S)-t-Bu- $BisP^*$  (1),<sup>2</sup> is counted among the most successful ligands in highly selective asymmetric hydrogenation reactions,<sup>3</sup> while (R,R)-t-Bu-BisP\* (2) is required for the effective introduction of an asymmetric center in the synthesis of some compounds exhibiting biological activity (Fig. 1).4





*Keywords*: alkylation; counter-enantiomer; oxidative coupling; phosphine ligand;  $C_2$ -symmetric.

We demonstrated that the synthesis of (S,S)-*t*-Bu-BisP\* is reasonably easy.<sup>2</sup> The key step consists of the enantiodifferentiating deprotonation of one methyl group of prochiral *tert*-butyl(dimethyl)phosphine-borane using *s*-butyllithium in the presence of (-)-sparteine as the chiral inductor.<sup>5</sup> Unfortunately, the previously reported syntheses of (+)-sparteine are laborious,<sup>6</sup> meaning that it is practically impossible to produce the counter-enantiomer (*R*,*R*)-*t*-Bu-BisP\* using the same methodology. Alternative routes suffer from both lengthy steps and a poor overall yield, or inapplicability to a large scale preparation.<sup>7</sup> Therefore, further research was deemed necessary for practical applications of this important enantiomer.

Here we wish to report the synthesis of a new  $C_2$ -symmetric, electron-rich, P-chirogenic secondary diphosphine-borane **3**, which constitutes a valuable synthetic intermediate for the construction of various diphosphines, as exemplified by the largely improved synthesis of (R,R)-t-Bu-BisP\*.

The synthetic route to the newly designed secondary diphosphine-borane **3** is depicted in Scheme 1. Enantiomerically enriched (*R*)-tert-butyl(hydroxymethyl)-methylphosphine-borane (**4**) (91% ee)<sup>8</sup> was subjected to double deprotonation of both alcohol moiety and methyl group using two molar equivalents of *s*-BuLi, followed by copper promoted oxidative coupling reaction,<sup>9</sup> and purification by silica gel column chromatography to afford the desired diphosphine alcohol **5**<sup>10</sup> in isolated yield averaging 50%. Interestingly, this coupling was selective to the carbon-carbon bond formation, without impairment with the oxygen anions. The

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Scheme 1. Reagents and conditions: (a) (i) s-BuLi, THF,  $-78^{\circ}$ C, 1 h, then  $-25^{\circ}$ C, 4 h, (ii) CuCl<sub>2</sub>, 2 h, 50%; (b) (i) K<sub>2</sub>S<sub>2</sub>O<sub>8</sub>, KOH, H<sub>2</sub>O, 0°C, then RuCl<sub>3</sub>3H<sub>2</sub>O, (ii) 5, acetone, 0°C, then rt, 2 h, 83%; (c) (i) *n*-BuLi, THF,  $-78^{\circ}$ C, 30 min, (ii) nucleophile,  $-78^{\circ}$ C, 30 min, then rt, 1 h, 46–99% (nucleophiles: MeI, BnCl, ClCH<sub>2</sub>COOMe, CH<sub>2</sub>Cl<sub>2</sub>); (d) (i) s-BuLi, THF, 0°C, 4 h, (ii) MeI, 0°C to rt, 2 h, 35%.

pure substrate underwent a ruthenium-catalyzed oxidative one-carbon degradation in the presence of potassium persulfate and potassium hydroxide,<sup>8</sup> leading to (S,S)-1,2-bis(boranato(*tert*-butyl)phosphino)ethane  $(3)^{11}$  in high isolated yield (79–85%), and with excellent optical purity even before recrystallization.<sup>12</sup>

We reasoned that it should be possible to prepare the borane complex of the counter-enantiomer (R,R)-t-Bu-BisP\* (2) of (S,S)-t-Bu-BisP\* (1) by treating secondary diphosphine-borane 3 with a small excess of n-BuLi at -78°C and MeI (Scheme 1). In less than 2 h, the desired (R,R)-t-Bu-BisP\*-borane was produced as a virtually pure white solid in quantitative yield. The chiral HPLC of the crude sample indicated it to contain over 98% of (R,R)-t-Bu-BisP\*-borane and a minor amount of (S,S)-t-Bu-BisP\*-borane. No trace of meso-compound was detected by HPLC or NMR analysis,13 probably because the oxidative coupling to yield 5 proceeded with enantiomeric enrichment owing to the electronic repulsion of the two alcolates in direct neighborhood in the case of the *meso*-compound. On the other hand, the recrystallized sample was enantiomerically pure (R,R)t-Bu-BisP\*-borane, physical properties of which were in all points identical to the (S,S)-enantiomer.<sup>14</sup> This new method for the synthesis of (R,R)-t-Bu-BisP\* via the new intermediate 3 furnishes an attractive substitution for the other previously reported procedures.<sup>7</sup>

We further reacted the deprotonated secondary diphosphine **3** with two other electrophiles (benzyl bromide and methyl chloroacetate), producing  $7^{15}$  and 8,<sup>16</sup> respectively, in reasonable to good yields (83 and 46%, respectively). As pictured in Scheme 1, cyclic diphos-

phine  $9^{17}$  was also successfully synthesized by deprotonation (*n*-BuLi at  $-78^{\circ}$ C) of both acidic hydrogens on the phosphorus atoms and quenching with CH<sub>2</sub>Cl<sub>2</sub> at the same temperature.<sup>18</sup> Isolated yields of pure (recrystallized) cyclic diphosphine 9 varied from 35 to 53% depending on the scale and the nature of the electrophile. Further double methylation on the methylene bridge was performed by treating 9 with more than two molar equivalents of *s*-BuLi and excess methyl iodide to afford compound 10 in 35% yield.<sup>19</sup> It is likely that deprotonation of the two hydrogen atoms and subsequent methylations occurred in a two-step mechanism.

The new class of monodentate cyclic diphosphine– boranes 9 and 10 is especially interesting. Their skeleton is attractive because of the rigidity of the five-membered ring formed and the opposite orientation of the lone pair of each phosphorus atoms after deboranation. Cleavage of the P–B bond using HBF<sub>4</sub> followed by treatment with saturated aqueous NaHCO<sub>3</sub>,<sup>20</sup> was effectively performed, affording monodentate ligands bearing two chelating centers. When complexed with a suitable transition-metal, they are expected to be powerful ligands required for the realization of a high level of enantioselectivity in the type of asymmetric reactions where only one phosphine binding is possible.

In summary, a new optically active secondary diphosphine–borane has been successfully prepared via a short synthesis and in reasonable yield. It constitutes a valuable synthetic precursor, as exemplified by the preparation of (R,R)-*t*-Bu-BisP\* and new cyclic monodentate diphosphines. Not only does this secondary diphosphine–borane serves as a simple key starting material, but also it presents potential catalytic applications on its own. This research is currently pursued in our laboratory, and will be communicated in due course.

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- (*S*,*S*) 1,2 Bis(boranato((*tert* butyl)hydroxymethyl)phosphino)ethane (**5**): White crystals, mp 136–138°C (EtOAc/hexane 2:7); *R*<sub>f</sub> 0.46 (2:5 EtOAc/hexane); [*α*]<sup>27</sup><sub>D</sub> = +3.6 (*c* 0.97, CHCl<sub>3</sub>); <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>): δ 0.47 (br. q, *J*<sub>HB</sub> 95.9 Hz, 6 H), 1.21–1.25 (d, <sup>3</sup>*J*<sub>HP</sub> 13.8 Hz, 18 H), 1.95–2.05 (m, 4 H), 2.29 (br. s, 2 H), 4.09 (s, 4 H); <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>): δ 11.1 (d, *J*<sub>CP</sub> 28.7 Hz), 25.8, 28.3 (d, *J*<sub>CP</sub> 31.2 Hz), 55.9 (d, *J*<sub>CP</sub> 35.3 Hz); IR (KBr): 3480 (br), 2985, 2365, 1465, 1190, 1070, 1050 cm<sup>-1</sup>; FAB MS (rel. int.): 293 (M<sup>+</sup>, 85%), 289 (100), 279 (M<sup>+</sup>–BH<sub>3</sub>, 60), 223 (M<sup>+</sup>–BH<sub>3</sub>–*t*-Bu+H, 13), 154, 136, 57 (*t*-Bu, 90). Anal. calcd for C<sub>12</sub>H<sub>34</sub>B<sub>2</sub>O<sub>2</sub>P<sub>2</sub>: C, 49.03; H, 11.66. Found: C, 49.16; H, 11.78%.
- 11. (*S*,*S*)-1,2-Bis(boranato(*tert*-butyl)phosphino)ethane (**3**): White fluffy needles, mp 96–98°C (EtOAc/hexane 1:10);  $R_{\rm f}$  0.37 (2:5 EtOAc/hexane); [α]<sub>27</sub><sup>27</sup>=-82.8 (*c* 0.97, CHCl<sub>3</sub>); <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>): δ 0.61 (br. q, *J*<sub>HB</sub> 92.9 Hz, 6 H), 1.25 (d, <sup>3</sup>*J*<sub>HP</sub> 14.7 Hz, 18 H), 1.88–1.99 (m, 2 H), 2.09–2.15 (m, 2 H), 4.40 (d, *J*<sub>HP</sub> 352.8 Hz, 2 H); <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>): δ 12.2 (d, *J*<sub>CP</sub> 30.3 Hz), 26.7, 27.1 (d, *J*<sub>CP</sub> 34.5 Hz); IR (KBr): 2990, 2885, 1460, 1200, 1060 cm<sup>-1</sup>; FAB MS (rel. int.): 233 (M<sup>+</sup>, 75%), 231 (79), 219 (M<sup>+</sup>-BH<sub>3</sub>, 100), 207, 161, 136, 105, 57 (*t*-Bu, 67). Anal. calcd for C<sub>10</sub>H<sub>30</sub>B<sub>2</sub>P<sub>2</sub>: C, 51.35; H, 12.93. Found: C, 51.68; H, 13.08%.
- HPLC analysis of crude (*R*,*R*)-*t*-Bu-BisP\* (2) synthesized from 3 before recrystallization revealed 98% ee.
- 13. The regions corresponding to the methylene groups, ranging from 1.84 to 2.30 ppm (<sup>1</sup>H NMR) or between 4.46 and 16.10 ppm (<sup>13</sup>C NMR), are significantly different for the borane complexes of (S,S)-BisP\* and *meso*-BisP\*.
- 14. (*R*,*R*) 1,2 Bis(boranato(*tert* butyl)methylphosphino)ethane (**6**): White crystals, mp 168–170°C (EtOAc/hexane

2:5);  $R_{\rm f}$  0.23 (2:5 EtOAc/hexane);  $[\alpha]_{\rm D}^{28} = +8.8$  (*c* 0.99, CHCl<sub>3</sub>); <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>):  $\delta$  0.42 (br. q,  $J_{\rm HB}$  88.7 Hz, 6 H), 1.18 (d, <sup>3</sup> $J_{\rm HP}$  13.8 Hz, 18 H), 1.22 (d, <sup>2</sup> $J_{\rm HP}$  9.4 Hz, 6 H), 1.57–1.66 (m, 2 H), 1.97–2.05 (m, 2 H); <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>):  $\delta$  5.6 (d,  $J_{\rm CP}$  35.3 Hz), 15.9 (d,  $J_{\rm CP}$  30.3 Hz), 25.1, 27.1 (d,  $J_{\rm CP}$  33.6 Hz); IR (KBr): 2960, 2390, 2345, 1190, 1065 cm<sup>-1</sup>; FAB MS (rel. int.): 261 (M<sup>+</sup>, 89%), 259 (98), 247 (M<sup>+</sup>–BH<sub>3</sub>, 100), 235 (45), 189 (45), 154 (67), 57 (*t*-Bu, 34). Anal. calcd for C<sub>12</sub>H<sub>34</sub>B<sub>2</sub>P<sub>2</sub>: C, 55.02; H, 13.08. Found: C, 55.05; H, 13.15%. ee >99% (Daicel Chiracel OD-H, 0.5 mL/min, 25°C, 10% 2-propanol/hexane, (*R*, *R*)  $t_1$ =10.2 min (*S*, *S*)  $t_2$ =14.2 min). As expected, opposite sign of the  $[\alpha]_{\rm D}$  of (*S*,*S*)-*t*-Bu-BisP\* was observed.

- 15. (R,R) 1,2 Bis(boranato(*tert* butyl)benzylphosphino)ethane (7): White needles, mp 142–143°C (EtOAc/hexane 1:9);  $R_f$  0.53 (2:5 EtOAc/hexane);  $[\alpha]_{D^2}^{22} = -31.7$  (*c* 0.80, CHCl<sub>3</sub>); <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>):  $\delta$  0.42 (br. q,  $J_{HB}$ 53.1 Hz, 6 H), 1.08 (d, <sup>3</sup> $J_{HP}$  13.5 Hz, 18 H), 1.67–1.75 (m, 2 H), 2.78–2.95 (m, 4 H), 7.19–7.32 (m, 2 H); <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>):  $\delta$  14 (d,  $J_{CP}$  29.5 Hz), 25.4, 28.7 (d,  $J_{CP}$  27.1 Hz), 29 (d,  $J_{CP}$  31.1 Hz), 127.1, 128.5, 130.1, 132.9; IR (KBr): 3040, 2980, 2360, 1500, 1460, 1370, 1060 cm<sup>-1</sup>. HRMS (FAB) calcd for C<sub>24</sub>H<sub>42</sub>B<sub>2</sub>P<sub>2</sub>: 414.16. Found: 414.2952.
- 16. (*R*,*R*) 1,2 Bis(boranato(*tert* butyl)(methylacetate)phosphino)ethane (8): White solid, mp 116–118°C (EtOAc/hexane 1:9); *R*<sub>f</sub> 0.14 (2:5 EtOAc/hexane); [α]<sub>D</sub><sup>23</sup> = +30.5 (*c* 0.69, CHCl<sub>3</sub>); <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>): δ 0.40 (br. q, *J*<sub>HB</sub> 78.8 Hz, 6 H), 1.20–1.26 (m, 18 H), 1.99–2.08 (m, 2 H), 2.23–2.32 (m, 2 H), 2.78–2.79 (m, 4 H), 3.75 (s, 6 H); <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>): δ 14.1 (d, *J*<sub>CP</sub> 28.7 Hz), 25.4, 27.7 (d, *J*<sub>CP</sub> 21.3 Hz), 29.2 (d, *J*<sub>CP</sub> 31.1 Hz), 52.5, 168.4–168.5 (m); IR (KBr): 2980, 2400, 1740, 1470, 1430, 1280, 1200, 1120 cm<sup>-1</sup>. HRMS (FAB) calcd for C<sub>16</sub>H<sub>38</sub>B<sub>2</sub>P<sub>2</sub>O<sub>4</sub>: 378.05. Found: 378.2271.
- 17. Compound **9**: White solid, mp 153–155°C (EtOAc/hexane 1:8);  $R_{\rm f}$  0.60 (2:5 EtOAc/hexane);  $[\alpha]_{\rm D}^{22} = -0.8$  (*c* 1.02, CHCl<sub>3</sub>); <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>):  $\delta$  0.50 (br. q,  $J_{\rm HB}$  87 Hz, 6 H), 1.25 (d, <sup>3</sup> $J_{\rm HP}$  14.7 Hz, 18 H), 1.82–1.87 (m, 2 H), 2.04–2.19 (m, 2 H), 2.28–2.32 (m, 2 H); <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>):  $\delta$  10.71 (m), 18.68 (d,  $J_{\rm CP}$  32.8 Hz), 25.51, 28.35 (d,  $J_{\rm CP}$  28.7 Hz); IR (KBr): 2980, 2840, 2380, 1460, 1370, 1200, 1060 cm<sup>-1</sup>. Anal. calcd for C<sub>11</sub>H<sub>30</sub>B<sub>2</sub>P<sub>2</sub>: C, 53.72; H, 12.30. Found: C, 53.71; H, 12.29%.
- Compound 10: White solid, mp 155–158°C (EtOAc/hexane 1:8); R<sub>f</sub> 0.58 (2:5 EtOAc/hexane); [α]<sub>D</sub><sup>22</sup> = -9.2 (c 1.06, CHCl<sub>3</sub>); <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>): δ 0.50 (br. q, J<sub>HB</sub> 90 Hz, 6 H), 1.35 (d, <sup>3</sup>J<sub>HP</sub> 14.3 Hz, 18 H), 1.72–1.81 (m, 6 H), 1.98–2.15 (m, 2 H), 2.32–2.38 (m, 2 H); <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>): δ 16.93 (d, J<sub>CP</sub> 35.3 Hz), 27.00, 27.46, 32.45 (d, J<sub>CP</sub> 22.2 Hz), 32.49 (d, J<sub>CP</sub> 22.2 Hz), 32.82–33.04 (m); IR (KBr): 2980, 2490, 2260, 1470, 1300, 1060 cm<sup>-1</sup>. Anal. calcd for C<sub>13</sub>H<sub>34</sub>B<sub>2</sub>P<sub>2</sub>: C, 56.99; H, 12.51%. Found: C, 57.17; H, 12.67%. HRMS (FAB) calcd for C<sub>13</sub>H<sub>34</sub>B<sub>2</sub>P<sub>2</sub>K: 313.08. Found: 313.1965.
- 19. Dichloromethane gave a cleaner reaction than dibromomethane.
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